



Lazy Susan Turntable

Model: SS-36LS / SS-36LS-SS / SS-48LS / SS-48LS-SS /
SS-60LS / SS-60LS-SS

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SS-36LS, SS-48LS, SS-60LS Manual

IMPORTANT - PLEASE READ THIS CAREFULLY

The development of a good safety program, that is rigidly enforced, is absolutely imperative when involved in the operation of industrial equipment. Our machinery is well designed and includes extremely important safety features. The part you the user play through proper installation and maintenance procedures is of far greater significance than our designs. Only properly trained individuals following rigidly enforced safety rules, as recommended by A.N.S.I. and O.S.H.A., should be allowed to operate these machines.

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UNPACKING**THOROUGHLY INSPECT EQUIPMENT UPON ARRIVAL.**

If goods are received short or in a damaged condition, it is important that you notify the carrier's driver **before he leaves your company** and **insist** on a notation of the loss or damage across the face of the freight bill. Unless this is done, no claim can be enforced against the transportation company.

If concealed loss or damage is discovered, notify the carrier at once and insist on an inspection. This is absolutely necessary! A concealed damage report must be made no later than Five (5) days from the date the shipment was delivered. Unless you do this, the carrier will not consider any claim for loss or damage. The carrier's agent will then make an inspection and grant a concealed damage notation. If you give the transportation company a clear receipt for the goods that have been damaged or lost in transit, you do so at your own risk and expense.

All claims must be filed within 5 days of delivery date or carrier will not accept them.

Sealer Sales, Inc is willing to assist in every possible manner to collect claims for loss or damage; however, this does not hold Sealer Sales, Inc responsible for collection on claims or replacement of material.

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Your new Lazy Susan comes packed in a tri-walled corrugated box to protect it.



1. If your machine does not arrive in this condition, **write on shipping paperwork that outside of box is damaged. Concealed damage may have occurred.**



2. Open boxes and remove and Poly Bag covering lazy Susan.
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3. Check components rack. You should have
 - (a) 36", 48" or 60" Diameter turntable
 - (b) Lazy Susan base with power cord

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IMPORTANT WARRANTY NOTICES

OPERATING AND MAINTENANCE MANUAL

The operating and maintenance manual has been carefully prepared to provide the user with all the information needed to properly install, operate, and maintain your Sealer Sales, Inc equipment.

Please read this manual carefully and refer to it for information on the care and use of your Sealer Sales, Inc equipment. It is recommended that additional copies be ordered for use by production, maintenance, and supervisory personnel. Although the design of this equipment incorporates safeguards to protect personnel, care should be used in operating, adjusting, and servicing.

Attention is directed to the warranty which accompanies all your Sealer Sales, Inc equipment. The terms and conditions of this warranty apply only to unmodified units. Any unauthorized modifications to the equipment automatically voids this warranty.

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Sealer Sales, Inc

WARRANTY

Sealer Sales, Inc, Inc. warrants each new product manufactured to be free from defects in material and workmanship for a period of (1) year from date of shipment by Sealer Sales, Inc.

This warranty is not transferable with any subsequent resale.

Defective parts under warranty must be returned to Sealer Sales, Inc freight prepaid. Sealer Sales' sole obligation and purchaser's sole remedy in the event of a warranty dispute shall be, at Sealer Sales' option , to repair or replace the part in question. Labor incurred in removing or installing the defective part is not covered by this warranty. Prior to returning any parts for any reason, contact Sealer Sales, Inc for a Return Authorization Number. This number must accompany all returns.

This warranty shall not apply if equipment has been tampered with, misused, improperly installed, altered, or has received damage due to abuse, carelessness, accident or failure to follow recommended regular maintenance procedures or has been serviced by someone other than a duly authorized factory representative without the express written consent of Sealer Sales, Inc, Inc.

This warranty is in lieu of all other warranties, expressed or implied, including but not limited to warranties of merchantability and

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fitness for a particular purpose, non-infringement or any other matter.

Sealer Sales, Inc shall have no liability to any person for direct, indirect, incidental or consequential damages or delay resulting from any defect negligence, or tort and customer hereby waives for itself any and all claims for punitive damages and all claims of negligence of strict liability or both. In no event shall our liability exceed the purchase price of the product which was actually paid.

Sealer Sales, Inc reserves the right to make changes, additions, or improvements to our products with no obligation to make such changes in any previously shipped product covered by this warranty.

Sealer Sales, Inc shall not be held liable for any damages arising out of or in connection with the operation of the equipment should customer or its agent fail to maintain equipment in safe operating condition. This warranty shall become unenforceable if and to the extent the customer or its agents remove, disconnect, or otherwise render useless any safety device and or parts designed or affixed by us or fails to maintain and service equipment in a manner as advised.

Sealer Sales, Inc provides a one year warranty on parts, excluding shipping or freight costs for replacement parts. All warranty parts are shipped F.O.B. Rancho Cucamonga, California.

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WARRANTY EXCEPTIONS

The following parts are an exception to the general warranty list on page 9. Each part listed below shall carry a 30-day warranty unless designated otherwise.

SS-36LS Turntable Parts

1. Fuses

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WARNINGS

Every effort has been taken to ensure your safety while operating this machine; however, there still remain certain risks. Do not allow this machine to be operated before informing all personnel of the following warnings.

WARNING.....

Do not tamper with the electrical wiring. Only use a licensed electrician for maintenance. Always disconnect the electrical power before attempting any maintenance to all electrical and/or moving parts.

WARNING.....

In order to prevent injury to personnel and/or machinery DO NOT INCREASE SETTINGS OR RATINGS ON EITHER ELECTRICAL OR MECHANICAL OVERLOAD SAFETY DEVICES.

WARNING.....

KEEP HANDS AWAY FROM MOVING CONVEYORS AND ASSEMBLIES. Conveyor belts that have become worn or frayed are capable of being hazardous. They should be replaced promptly.

WARNING.....

NEVER OPERATE THIS OR ANY MOVING EQUIPMENT WITHOUT ALL COVERS AND GUARDS IN PLACE. The internal mechanism of most packaging machinery contains numerous shear, pinch, and inrunning nip points, many of which are capable of causing severe injury and/or permanent disfigurement.

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WARNING.....

To minimize the potential for personnel injury, always be sure that machine operators and others working on the machinery are properly trained in the correct usage of the equipment and properly instructed regarding the safety procedures for operation.

WARNING.....

ANY MODIFICATIONS TO EITHER THE ELECTRICAL CIRCUITRY OR THE MECHANICAL ASSEMBLIES OF THE MACHINERY WILL VOID ANY WARRANTIES ASSOCIATED WITH THIS EQUIPMENT. Such modifications may introduce hazards that would not otherwise be associated with this machinery. Sealer Sales, Inc will not be responsible for any consequences resulting from such unauthorized modifications.

WARNING.....

It is important that the machine operator turn off the Main Power Switch when he/she has finished operating the unit.

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**DESCRIPTION AND SPECIFICATIONS OF MODEL
LAZY SUSAN TURNTABLES**

DESCRIPTION

The Lazy Susan product accumulator is designed to be placed at the end of a conveyor line to catch and accumulate product into to the turntable as it rotates. The turntable has variable speed drive allowing the revolutions of turntable to be set depending on the line speed.

SPECIFICATIONS

Model:	SS-36LS	SS-48LS	SS-60LS
Turntable Dia:	36"	48"	60"
Height:	32"	32"	32"
Volts:	110	110	110
Amperage:	3	3	5
Weight:	180 lbs.	250lbs	300lbs

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INSTALLATION AND BASIC SET-UP**IMPORTANT**

Read this manual carefully, and make it available to everyone connected with the supervision, maintenance, or production of this machine. Additional copies are available at your request. (Contact your distributor for this information.) Be very careful when operating, adjusting, or servicing this equipment. If in doubt, stop and obtain qualified help before proceeding.

INSTALLATION OF SS-36LS LAZY SUSAN

Place the accumulator in the desired location with the required electrical power source available. (See power requirements.) Make certain that proper electrical wiring is provided to guard against low voltage. If the voltage is too low, the equipment will not function properly.

Finding the proper location is a most important function of the initial set-up. One must take several factors into consideration:

1. Adequate power source.
 2. Relationship to source of product.
 3. Relationship to Lazy Susan.
 4. Relationship to any conveyors necessary to remove finished product.
 5. Convenience of operator.
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Assembly Instructions



1. Remove plastic wire tie holding keyway in place. Do not remove keyway.

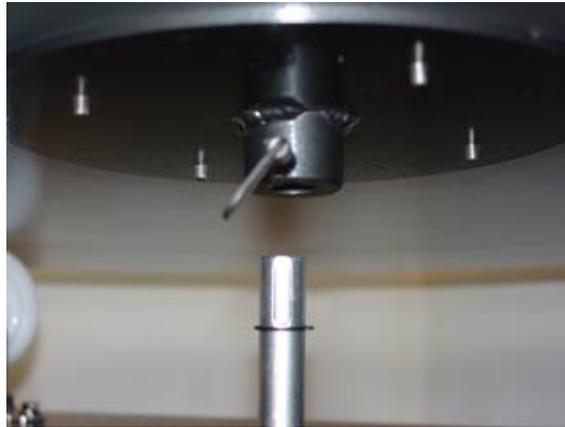


2. Turntable top has slot for keyway with locking screw.



3. Position turntable top over center of base.

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4. Align slot in turntable top with keyway on base shaft. Slide into position and use lock screw to secure.



5. Turntable top rest on plastic wheels of base.



6. Position accumulator next to shrink tunnel or other conveyor you may be using.

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7. Use leveling pads to adjust height.



8. Accumulator should be set slightly lower than conveyor feeding into it.

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9. Plug turntable into 110 volt outlet.



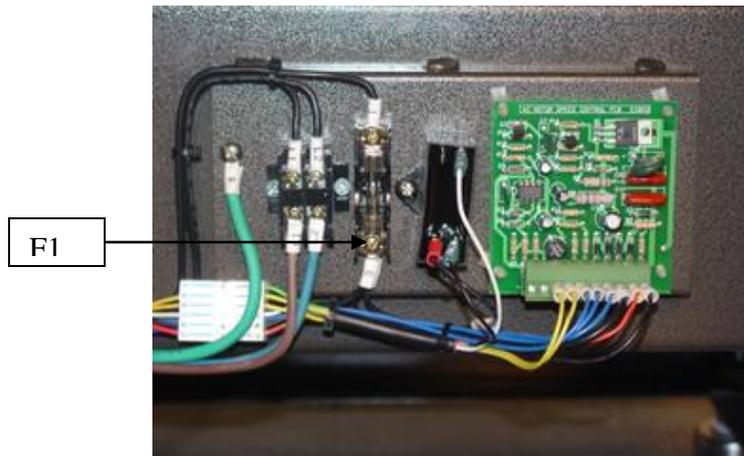
10. Turn power switch to "on" position set conveyor speed to desired rotation.

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Troubleshooting- Turntable will not turn



Remove rear access panel



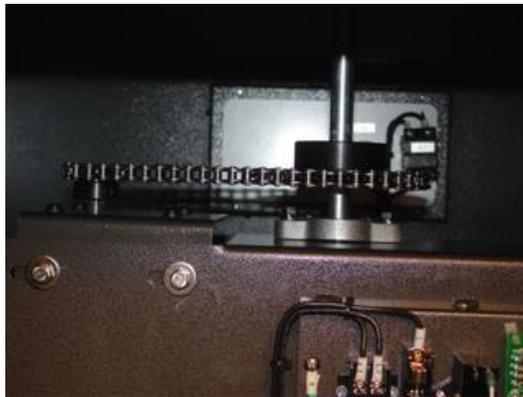
Check fuse F1 3 amp, replace if necessary.

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Maintenance



Remove rear access panel.



Lubricate turntable drive chain every 1,000 hours of use.

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Adjustments- Tighten turntable drive chain

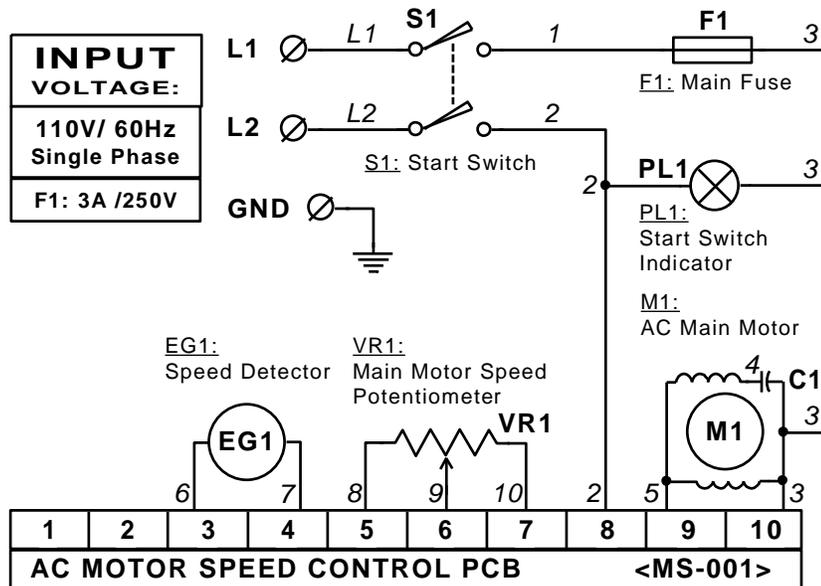


Remove rear access panel



Loosen motor mounting bolts. holes are slotted allowing for adjustment to drive chain.

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36" LAZY SUSAN MODEL: SS-36LS (110V)

Parts List for PP-36LS, PP-48LS, PP-60LS

Item	Part#	Description	Qty
1	SS 36LS BASE	Turntable base	1
2	SS 36LS TT	Turntable top – 36"	1
3	SS 48LS TT	Turntable top – 48"	1
4	SS 60LS TT	Turntable top – 60"	1
5		Lock Screw-Turntable	1
6		Plastic wheel	4
7		Mounting Bracket- Plastic wheel	4
8	3500-20	Switch- On/off	1
9	3500-65	Speed control- Pot (B203)	1
10	E04111	Main Control Board	1
11	1720-19	Rectifier	1
12		Fuse- 3 amp	1
13	48LS-55660	Drive shaft for 48LS	1
14		Keyway	1
15	3500-36	Bearing with housing	2
16	3500-08-40-110	Drive Motor PP-36LS (40W)	1
17	3500-08-60-110	Drive Motor PP-48LS (60W)	1
18	3500-08-90-110	Drive Motor PP-60LS (90W)	1
19		Sprocket-Large	1
20	SS 36LS MS	Sprocket-Motor	1
21		Chain – drive	1
22		Leveling pads	4
23		Power cord – 8ft	4
24		110 volt plug	1
25		Turntable top rubber edge protector	1
26	SS 36LS SS CSTRS	Stainless steel casters for PP-36LS	4
27	SS 36-WS	Support Wheels	4